

Certificate of Conformity of the Factory Production Control 2195-CPR-1403001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Aluminium and Aluminium Alloys - Structural Products for Construction Works

(tested for performance for the characteristics described in Annex 1 and Annex 2 which is an inseparable part of this certificate)

produced by the manufacturer

ASAŞ ALÜMİNYUM SAN. VE TİC. A.Ş.

Rüzgarlıbahçe, ASAŞ İş Merkezi 34810, Kavacık, Beykoz / İstanbul – Turkey

and produced in the manufacturing plant

ASAŞ ALÜMİNYUM SAN. VE TİC. A.Ş.

Profile: Kışla Alanı Mevkii, Küçücek Beldesi 54400, Akyazı / Sakarya – Turkey
Flat Product: Yazılıgürgen Mh. Fabrikalar Cad. No: 50, 54430, Karapürçek / Sakarya – Turkey

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 15088:2005

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 30.01.2014, renewed on 30.01.2025 and will remain valid as long as neither the harmonised standard, the construction product, the assessment and verification of constancy of performance methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body. The certificate is supported through annual surveillance audit and is reissued after each surveillance audit, the period validity date is renewed every year after the surveillance audits.

Validity Date : 30.01.2027

Period Validity Date : 30.01.2026


Rukiye BALKAN
Deputy General Manager



FR. CPR. 24 R:04

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2195-CPR-1403001

Annex 1 – Extruded Profiles

Intended uses;

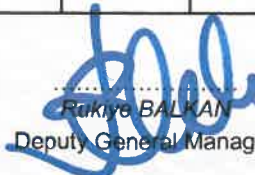
To be used in metal structures or in composite metal structures in buildings and civil engineering

Controlled Performance Characteristics;

- Chemical Composition,
- Dimension and Shape Tolerances,
- Yield Strength,
- Elongation,
- Tensile Strength.

Certification Scope:

Product	General conditions	Specific conditions			Dimensions	Alloy
		Mechanical spec.	Chemical Spec.	Tolerances		
Round bars	EN 755-1	EN 755-2	EN 573-3	EN 755-3	from \varnothing 8 mm up to 320 mm	EN AW 6005 EN AW 6060 EN AW 6063 EN AW 6061 EN AW 6082 EN AW 6463
Square Section Rods				EN 755-4	from 10x10 mm up to 220x220 mm	
Rectangular Section Bars				EN 755-5	t= 2 mm - 240 mm w= 10 mm - 600 mm	
Hexagonal Section Bars				EN 755-6	10 mm - 220 mm	
Extruded Pipes				EN 755-8	OD= 8 mm - 450 mm	
Profiles				EN 755-9	Peripheral rim 10 mm up to 800 mm	
Precision Profiles	EN 12020-1			EN 12020-2	Peripheral rim from 10 mm up to 350 mm	EN AW 6060 EN AW 6063


Rakıpe BALKAN
Deputy General Manager

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Annex 2 – Flat Rolled Products

Intended uses;

To be used in metal structures or in composite metal structures in buildings and civil engineering

Controlled Performance Characteristics;

- Chemical Composition,
- Dimension and Shape Tolerances,
- Yield Strength,
- Elongation,
- Tensile Strength,
- Durability.

Certification Scope:

Product	General conditions	Specific conditions			Dimensions	Alloys
		Mechanical spec.	Chemical Spec.	Tolerances		
Cold rolled Aluminium sheets, strips and plates	EN 485-1	EN 485-2	EN 573-3	EN 485-4	Thickness from 0,20 mm to 3,00 mm Width : 20 – 2000 mm	EN AW 1050 EN AW 1070 EN AW 3003 EN AW 3005 EN AW 3103 EN AW 3105 EN AW 5005 EN AW 5052 EN AW 5182 EN AW 5754 EN AW 1200 EN AW 8006
Epoxy Polyester, PU Base Coat+Purpa Varnish, Primer+Purpa Top coat*, PVDF Top coat** and HDP Top coat*** painted Aluminium sheets, strips and plates	EN 485-1, EN 1396	EN 485-2, EN 1396	EN 573-3, EN 1396	EN 485-4, EN 1396	Thickness from 0,20 mm to 3,00 mm Width : 20 – 2000 mm	

(*) Primer thickness is max 5 µm, top coat paint thickness is max 28 µm.

(**) Primer thickness is max 5 µm, top coat paint thickness is max 20 µm.

(***) Primer thickness is max 6 µm, top coat paint thickness is max 20 µm.

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Rukiye BALKAN
Deputy General Manager

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