

GSI SLV-TR Kaynak Teknolojisi Test ve Mesleki Gelişim Merkezi Ltd Şti
Çiğdem Mahallesi Gökkuşuğu Sitesi Mavi Blok No: 37-38 Balgat Çankaya /ANKARA

FABRİKA ÜRETİM KONTROLÜ UYGUNLUK BELGESİ

2617-CPR-2017.00056.005
EN 1090-3 EXC 3

Avrupa Parlamentosu ve Konseyi'nin 9 Mart 2011 tarih ve 305/2011/EU sayılı Tüzüğü (Yapı Malzemeleri Tüzüğü veya CPR) uyarınca, bu belge aşağıda belirtilen yapı malzemesine uygulanır.

EN 1090-1:2009/AC:2010'a göre ZA.3.2 ve Z.A.3.4
Her Tip Binanın Yük Taşıyan Yapı Elemanları İçin Kullanılır

Alüminyum Profil İmalatı, Demiryolu Araç Parçalarının
Kaynaklı İmalatı

ASAŞ ALÜMİNYUM SAN. TİC. A.Ş.
Küçücek İstiklal Mah. Kışla Alanı Cad. TR 54400 Akyazı/SAKARYA

Bu belge,

EN 1090-1:2009+A1:2011

standarının ZA Eki'nde tanımlanan performansın değişmezliğinin değerlendirilmesi ve doğrulanması ile ilgili tüm hükümlerin, sistem 2+ altında uygulandığını ve

fabrika üretim kontrolünün ilgili gereklerle uyum içerisinde olduğunu değerlendirildiğini göstermektedir.

Bu belge, ilk olarak 04.12.2017 tarihinde düzenlenmiş olup, uyumlaştırılmış standart, yapı malzemesi, PDDD yöntemleri ya da üretim tesisindeki imalat koşulları önemli ölçüde değiştirilmediği sürece, onaylanmış fabrika üretim kontrolü belgelendirme kuruluşu tarafından askıya alınmaz veya iptal edilmez ise geçerlidir.

Yayınlanma Tarihi: 22.11.2024
Bir Sonraki FÜK Denetim Tarihi:03.12.2027



CERTIFICATE

Conformity of the Factory Production Control

2617-CPR-2017.00056.005

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for aluminium structures to EXC3 according to EN 1090-3
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for ASAS Alüminyum Sanayi ve Ticaret A.S. Kücücek İstiklal Mah. Kısık Alanı Cad. 54400 Akyazı / SAKARYA TURKEY
Manufacturing plant Production facility of the manufacturer	-
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	04.12.2017
Next Surveillance audit	03.12.2027
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
Remarks	see reverse

Place and date of issue Ankara, 22.11.2024
Ozgür AKCAM



Certificate number: 2617-CPR-2017.00056.005

Remarks

The Notified Body - 2617 GSI SLV-TR has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.

Welding Certificate

GSISLV-TR-EN1090-3.00005.2017.007

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

Manufacturer	ASAS Alüminyum Sanayi ve Ticaret A.S. Kücücek İstiklal Mah. Kısık Alanı Cad. 54400 Akyazı / SAKARYA TURKEY
Technical specification	EN 1090-3:2019
Execution class(es)	EXC3 according to EN 1090-3
Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)	131 - Metal inert gas welding 141 - TIG gas tungsten arc welding
Material Group	23.1, 23.2 according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3
Responsible Welding Coordinator (Title, Surname, Name, Qualification, Date of birth)	Arif Fatih YIGIT, IWE born on: 23.10.1982
Substitute (Title, Surname, Name, Qualification, Date of birth)	see reverse
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	04.12.2017
Period of validity	03.12.2027
Remarks	-

Place and date of issue

Ankara, 22.11.2024
AKCAM/NB



Certificate number: GSISLV-TR-EN1090-3.00005.2017.007

deputy:

Recep BABILOGLU, Level C
Osman Nuri TUTKUN, IWE
Faruk TOSUN, IWE

born on: 25.06.1979
born on: 07.08.1982
born on: 06.03.1990

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File